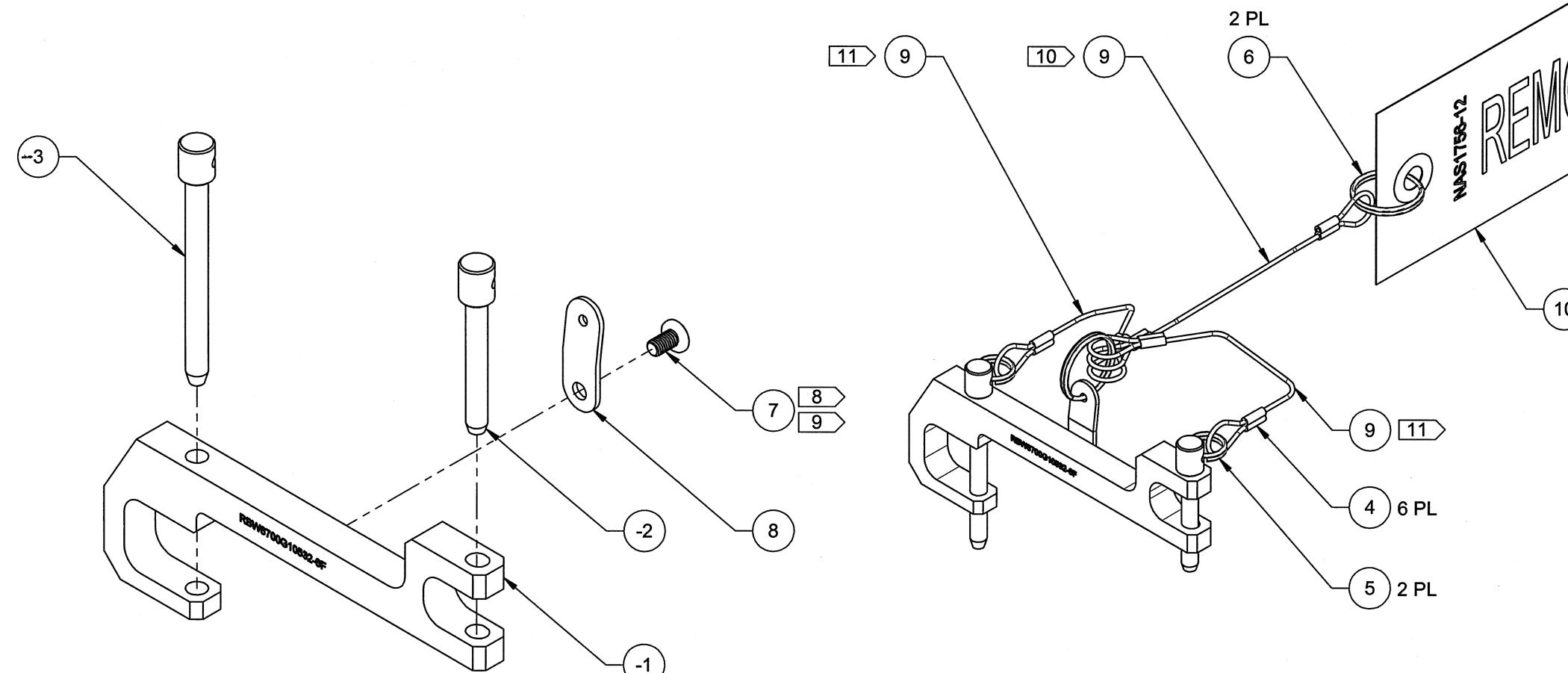


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G10532-6F-1	BLOCK
-2	1	RBW6700G10532-6F-2	SHORT PIN
-3	1	RBW6700G10132-6F-3	LONG PIN
4	6	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
5	2	McMaster#90905A651 OR EQUIV.	316 SS SPLIT RING 7/16" ID. X 9/16" OD. X 1/8" THK.
6	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
7	1	McMaster#91772A826 OR EQUIV.	18-8 SS PHILLIPS PAN HEAD SCREW #10-32 X 5/16" LG.
8	1	McMaster#97840A460 OR EQUIV.	18-8 SS TAB FOR WIRE ROPE LANYARD 1.40" LG. X 1/2" WIDTH. X 1/16" THK.
9	A/R	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
10	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG



RBW6700G10532-6F MRA1/2 LOCK BLOCK ASSEMBLY (MIN)

12

NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 7 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS

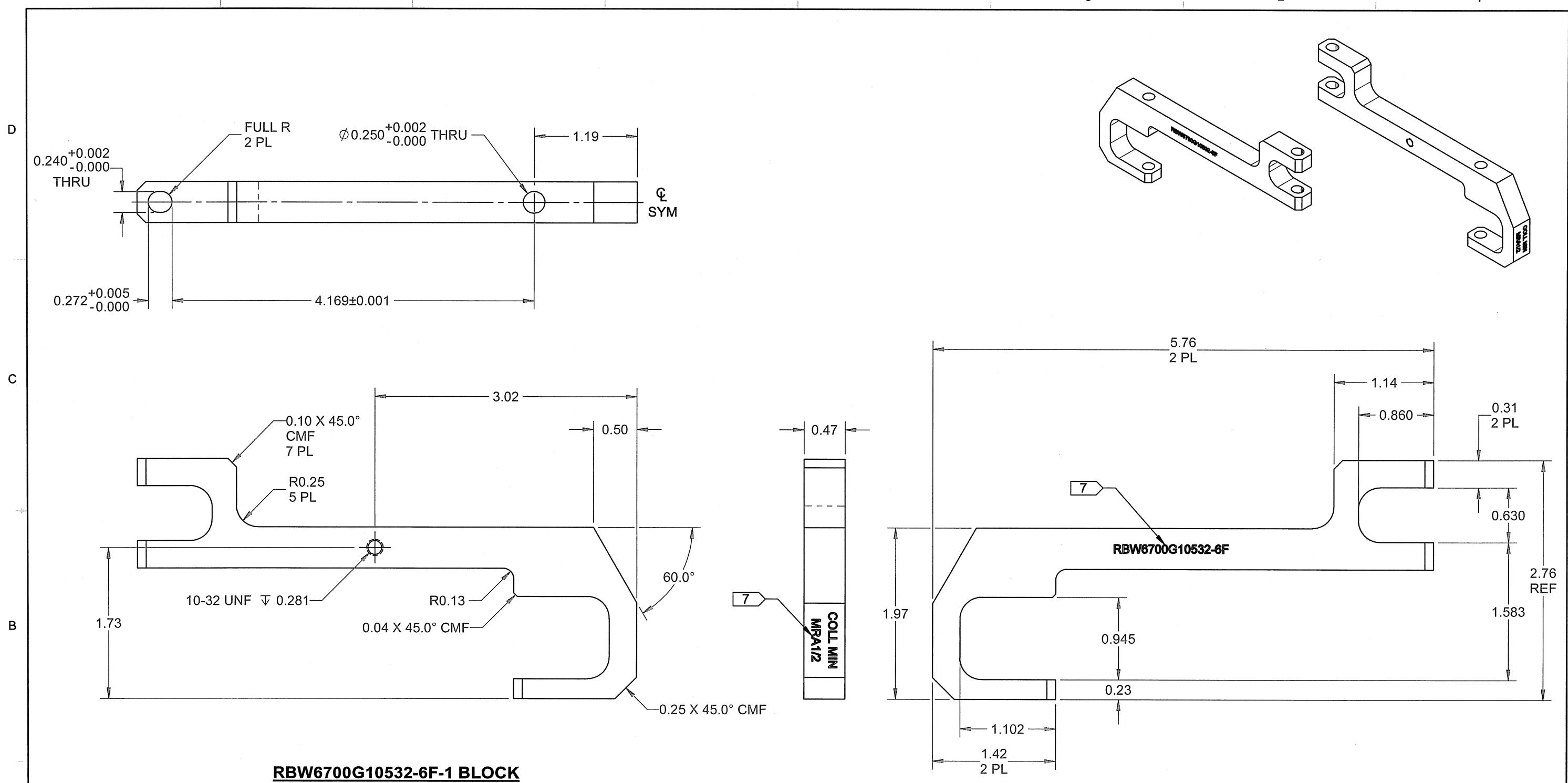
9) INSTALL ITEM 7 HAND TIGHT

10) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"

11) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEMS -2 AND 3

12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-705	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	REV. A	
MFG. APPR.	FK	SHEET 1 OF 3	
APPROVED	VHP	TITLE	
		RBW6700G10532-6F	
		MRA1/2 LOCK BLOCK ASSEMBLY (MIN)	
DATE 4/17/2019		SCALE	NTS
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RBW6700G10532-6F-1 BLOCK

NOTES:

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN THEN FILL WITH BLACK INK

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	REV. A	
MFG. APPR.	FK	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>		
DATE	4/17/2019	TITLE	SCALE
		MRA1/2 LOCK BLOCK ASSEMBLY (MIN)	NTS
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4

3

2

1

D

D

C

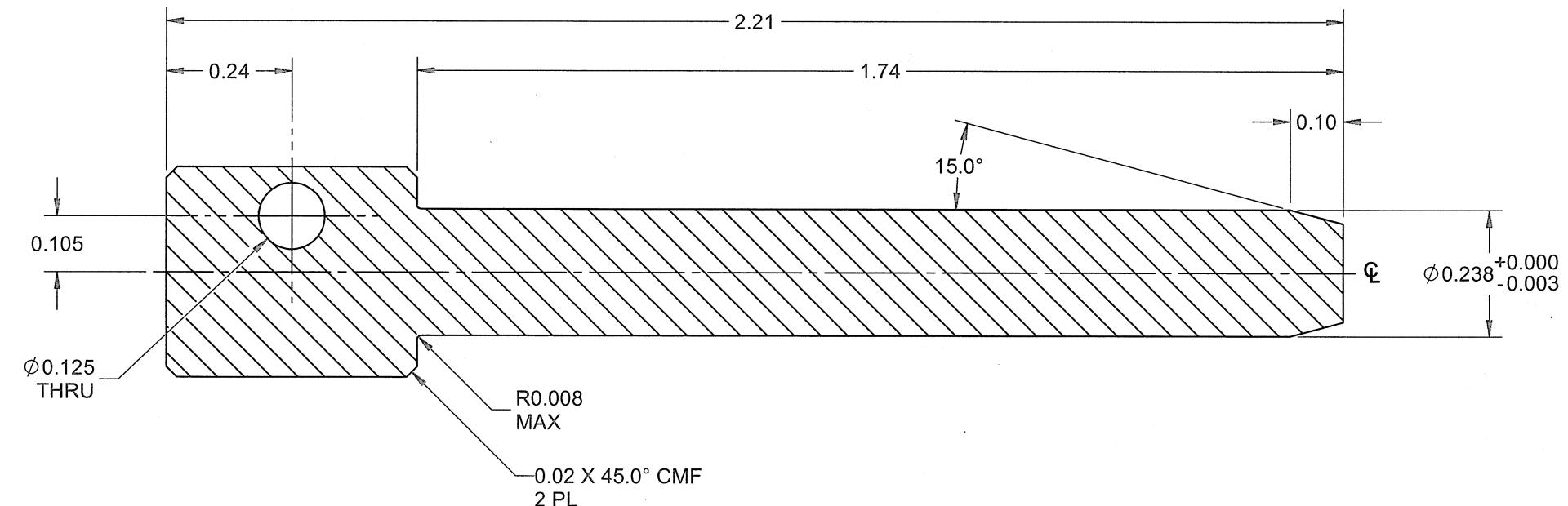
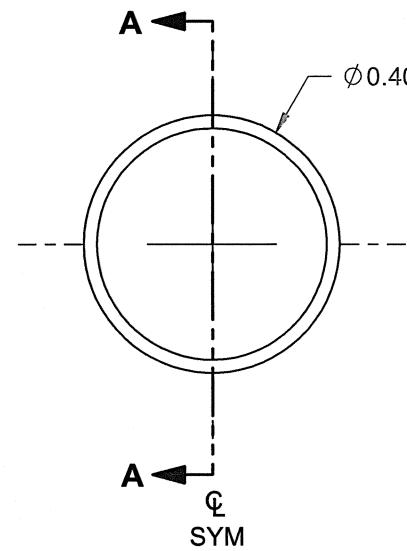
C

B

B

A

A



SECTION A-A

RBW6700G10532-6F-2 SHORT PIN

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05"
- PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	PM	TOOL PART #
MFG. APPR.	FK	RBW6700G10532-6F
APPROVED	<i>[Signature]</i>	REV. A TITLE MRA1/2 LOCK BLOCK ASSEMBLY (MIN) SCALE NTS
		SHEET 3 OF 3 DATE 4/17/2019 COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.